## PPENDIX

## Typical ISO Cleanliness Level Range Numbers for System Components

16 / 14 / 11	Servo Valves				
17 / 15 / 12	Proportional Control Valves				dia
18 / 16 / 13	Vane & Piston Pumps/Motors Directional & Pressure Control Valves				ed Me
19 / 17 / 14	Gear Pumps/Motors	SS	SS	S	end
20 / 18 / 15	Flow Control Valves Cylinders New Unused Fluid	25µ Z-Gla	10µ Z-Gla	3µ Z-Glas	Recomm

18 / 16 / 13 ISO 4406 Code Range Numbers

Particles Larger than 14 micron (>14μ<sub>c</sub>)

Particles Larger than 6 micron (>6μ<sub>c</sub>)

Particles Larger than 4 micron (>4μ<sub>c</sub>)

SO 4406 RANGE NUMBERS						
Range Number	Number of Particles Per ml  More Than  Up to and including					
	Word Illan					
24	80,000.00	160,000.00				
23	40,000.00	80,000.00				
22	20,000.00	40,000.00				
21	10,000.00	20,000.00				
20	5,000.00	10,000.00				
19	2,500.00	5,000.00				
18	1,300.00	2,500.00				
17	640.00	1,300.00				
16	320.00	640.00				
15	160.00	320.00				
14	80.00	160.00				
13	40.00	80.00				
12	20.00	40.00				
11	10.00	20.00				
10	5.00	10.00				
9	2.50	5.00				
8	1.30	2.50				
7	0.64	1.30				
6	0.32	0.64				

**Consult Manufacturer for Ordering Information** 

